

Technical Instruction Sheet

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Characteristics:

AKEMI Lettering Colours are one-component lacquers based on air-drying alkyd resins. The product is distinguished by the following qualities:

- low viscid consistency, therefore easy applying also with a fine brush
- does not flow out on porous, absorbent stones
- rapid drying (bone-dry after approx. 30 minutes)
- high covering power
- very good adhesion on stone, wood and metal
- high resistance to weathering and light
- free from heavy metal compounds (lead, chromium, cadmium)

Field of Application:

Lettering Colours are mainly used in stone processing industry to set off written characters on monuments, gravestones or sculptures.

Instructions for Use:

1. The surface to be treated must be degreased, dry, free from dust and should be slightly roughened.
2. Shake can well before use, respectively dilute with AKEMI Thinner for Lettering Colours.
3. The product can be sprayed by adding approx. 5 % of Thinner for Lettering Colours.
4. Tools can be cleaned with AKEMI Nitro-Dilution or Thinner for Lettering Colours.

Special Hints:

- Use AKEMI Liquid Glove to protect your hands.

Safety Measures:

see EC Safety Data Sheet

Technical Data:

Colours:	black, white, brown, light grey, dark grey, rust-brown
Density:	0.90 - 1.15 g/cm ³ (depending on the colour)
Viscosity:	400 to 600 mPas
Coverage:	approx. 0.5 - 1 m ² /liter
Shelf life:	1 year approx. if stored in cool place free from frost in its tightly closed original container.

Notice:

The above information is based on the latest stage of technical progress. It is to be considered as a non-binding hint and does not release the user from a performance test, since application, processing and environmental influences are beyond our realm of control.

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